



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4148-041
Job Sheet 189548



Part No: D4148-041

Job Qty: 4 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Small Fab-3		DAS 28 9-89
100	Small Fab	4 pcs	2/15/19	2/15/19	0.00	1.20	Small Fab-6		58 MAR 05 2019 9-89
110	QC	4 pcs	2/15/19	2/15/19	0.00	0.00	QC5		58 MAR 05 2019 9-89
120	Packaging	4 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-2	ST ST539	58 MAR 05 2019 9-89
130	QC21-SA	4 Ea	2/15/19	2/15/19	0.00	0.00	QC21		21 MAR 05 2019 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 8 Ea (2 ea)	90-Start up Operation	5133169
AN4C13A	Bolt	15 12 Ea (3 ea)	90-Start up Operation	5143173
D2690-6	Lanyard	5 4 pcs (1 ea)	90-Start up Operation	5150158
D3910-1	Crosstube Lug	5 4 pcs (1 ea)	90-Start up Operation	5150012
D4091-1	Mounting Lug	5 4 pcs (1 ea)	90-Start up Operation	5150049
D4148-1	Crosstube Lug Plate, Fwd	10 8 pcs (2 ea)	90-Start up Operation	5150049 5155696
D4148-3	Stud Receiver, Lower	5 4 pcs (1 ea)	90-Start up Operation	5147428
D4148-5	Eyebolt Stud	5 4 pcs (1 ea)	90-Start up Operation	5152221
MS17984-C413	Quick Release Pin	5 4 pcs (1 ea)	90-Start up Operation	5143759
MS20615-4M18	Rivet	40 32 Ea (8 ea)	90-Start up Operation	5152931
MS21043-3	Nut	10 8 Ea (2 ea)	90-Start up Operation	5149144
MS21043-4	Nut	15 12 Ea (3 ea)	90-Start up Operation	5027733
NAS1149C0332R	Washer	20 16 Ea (4 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	30 24 Ea (6 ea)	90-Start up Operation	5103990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	91	0
	AN4C13A	12	145	0
	D2690-6	4	39	0
	D3910-1	4	7	0
	D4091-1	4	14	0
	D4148-1	8	31	0
	D4148-3	4	20	0
	D4148-5	4	11	0
	MS17984-C413	4	53	0
	MS20615-4M18	32	256	0
	MS21043-3	8	703	0
	MS21043-4	12	1,136	0
	NAS1149C0332R	16	3,267	0
	NAS1149C0432R	24	1,534	0

Part Specifications

Specifications could not be found.

Plex 1/28/19 7:28 AM Dart.lajeunesse.marie

**Container No: S159074****Part: D4148 - 041****Job No: 189548****Serial No/Batch: S159074**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 03/05/19